



1.6 L Engine
Hardware Training Program
2. nd Slide







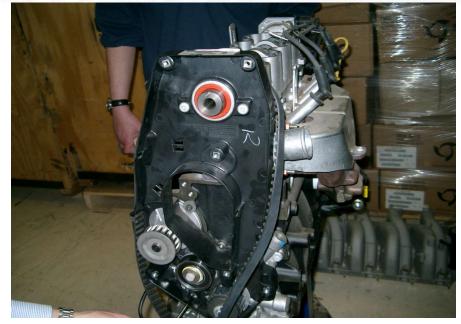






1.6 L Engine Front & Left View

















1.6 L Engine Rigth Hand View

















Speed Pick Up & Temp Sensor

















Bleed Plug

















Block & Head

















Cyl. Head









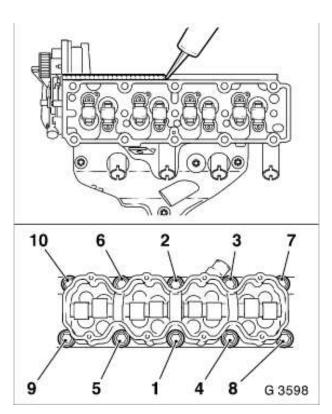






- Install Head Bolts in Sequence Showed
- Apply Sealant to Cam Cover Sealing Area
- Torque Cylinder Head in Sequence Showed
- Torque to 25 Nm (18 ft. Lbs.) +60°+60°+60°
- Cylinder Head Height 95.90 96.10 mm
- Resurfacing Not Permitted











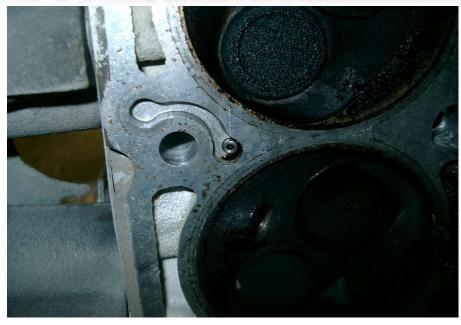






Valve Lifter







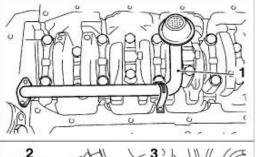


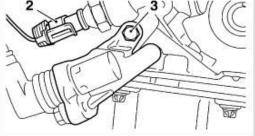


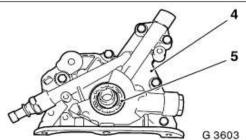






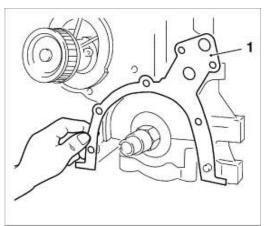


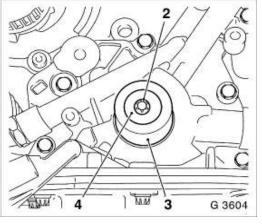




- Oil Pump is Crank Driven
- Integral to Front Cover
- Screened Oil Pick-Up



















OPS & Oil Pump

















Cam & Speed Sensor





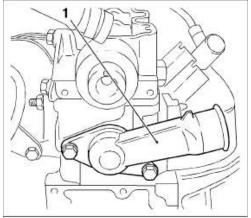








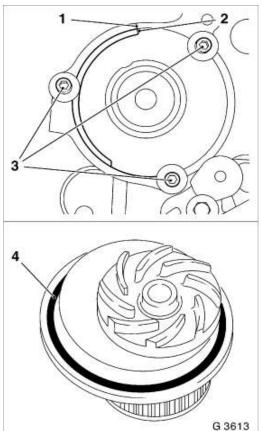




2 F 3951

- Thermostat Located Behind Timing Cover
- Thermostat Operating Range starts at 82°C
 - Water Pump is Belt Driven

















Water Pump & Drive















- Introduction into operator manual & parts catalog
- Introduction into application manual
- Maintenance & Adjustments
- Fuel system according your engine spec Tier 0, Tier 1 or Tier 2
- Introduction E Control or GCP system
- Diagnostic, MIL, Troubleshooting, Wiring harness,











Questions? Remarks? Comments?









